

N-And Italia launches a strategic production reengineering project with Considi

Pognano, Italy / Grisignano di Zocco (VI), Italy – July 3, 2025 – N-And Italia S.r.l., the Italian branch and manufacturing site of N-and Group Ltd headquartered in Bristol, UK, a leader in the development of HMI technologies and touch screen displays, announces the launch of a production line reengineering project at its Pognano (BG) facility, in collaboration with Considi Società Benefit S.p.A., a leader in Operations & Innovation Management consulting, which has been supporting companies in industrial innovation and transformation for over 40 years by applying the principles of the Toyota/LEAN System for sustainable growth.

The aim of the project is to meet the expected growth in production volumes in 2025 and the years to follow, by improving the ergonomics of workstations, increasing operational efficiency and flexibility, and ensuring high quality in assembly and testing processes.

An operational transformation based on solid foundations

Following an analysis carried out by Considi during 2024, key areas for intervention were identified to optimize assembly flows, standardize operations, and improve the logistical management of materials. The new action plan, developed in collaboration with N-And's management, is built on three pillars:

- Autonomous and ergonomic workstations
- Centralized testing
- Optimization of logistical flows

Considi's proposal also includes the adoption of the **Ergo X** software, developed by Ergoal — a company within the Considi group and a System Integrator specialized in ergonomics and Industry 4.0 solutions — with the aim of ensuring digital traceability of operations, enabling on-demand visualization of assembly instructions directly at the workstation, and integration with company systems.

Investing in efficiency to support growth

Thanks to resource optimization and increased operational efficiency, the project promises a rapid return on investment.

Within the assembly department, the analysis revealed a gap of approximately 60 percentage points between current production capacity and projected demand. The planned interventions will address this challenge sustainably, focusing on reorganization, technology, and training.

“This project represents a strategic step in the industrial transformation of N-and. In collaboration with Considi, we are redesigning the production layout to respond to the expected growth, integrating new technologies with the aim of improving the quality of work for our collaborators and achieving

greater efficiency and flexibility, while always maintaining a high product quality standard”, stated Tarcisio Vergani, CEO of N-And Group.

“The production reengineering project with N-And Italia, in which our partner Ergoal plays a key role with its solutions for ergonomics and process control, perfectly embodies our mission: contributing to a more sustainable and competitive industrial world.

This kind of initiative shows that through innovation and a vision focused on improving workers’ quality of life, we can create lasting value for companies and society”, said Gianni Dal Pozzo, CEO and founder of Considi.

About N-and Group

Headquartered in Bristol, with sites in the UK, Italy, and Hong Kong, N-and combines deep technical expertise with a collaborative, customer-focused approach to drive digital transformation across industries.

N-and Group specializes in the design, development, and production of advanced embedded solutions, including touchscreens, HMI edge devices, and user interfaces that redefine human-machine interaction. With experience in IoT software platforms, business intelligence, connectivity services, and digital payment solutions, N-and enables companies to optimize operations and generate new revenue streams.

With a proven track record of bringing successful solutions to market, N-and delivers highly innovative and customizable technologies tailored to the needs of leading companies in their sectors — from gym equipment manufacturers to coffee machine makers and vending operators, to name a few.

For more information, visit: www.n-andgroup.com

About Considi

Considi Società Benefit S.p.A., with offices in Grisignano di Zocco (VI), Milan, and Brescia, has been a leading Italian consulting firm in Operations & Innovation Management for over 40 years, helping companies in Italy and abroad improve competitiveness through the principles of the Toyota/LEAN System, aiming for sustainable growth enhanced by Industry 5.0 technologies.

Considi is the exclusive Italian Partner of Toyota Academy and the exclusive European Partner of Toyota Engineering Corporation (TEC), and has partnered with the Lean Center at CUOA Business School to promote Lean culture in Italy.

In 2022, it became a Benefit Corporation and joined the ELITE program of the Italian Stock Exchange, reaffirming its commitment to sustainable, human-centered industrial growth. In recent years, it has built a strong network of partnerships with its affiliated companies: Quindi, Ergoal, Sinedi, Sviluppo

Formazione, CHR, Mixa, Vitale-Zane & Co Srl, Strategia&Controllo, and Smart VCO, gathering over 180 professionals based in the Northeast with presence across Northern Italy.

For more information, visit: considi.it